## **DeviceNET®**

Ranges: 0-2 to 0-60 inches

**Industrial Grade** 

# **Specification Summary:**

#### **GENERAL**

Full Stroke Ranges	0-2 to 0-60 inches
Electrical Interface	CANbus ISO 11898
Protocol	DeviceNET version 2.0
Accuracy	$\dots$ ± 0.25% to ± 0.10% full stroke
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable stainle	ess steel, nylon-coated or thermoplastic
Enclosure Materialpowd	der-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) Enclosu	re

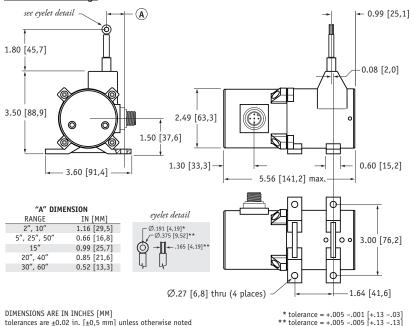
#### **ELECTRICAL**

Input Voltage	bus powered
Input Current	40 mA
Address Setting/Node ID	063 set via DIP switches – default setting: 63
	125K, 250K or 500K set via DIP switches
EDS File	.available @ http://www.celeso.com/download

#### **ENVIRONMENTAL**

Environmental Suitability	NEMA 4X/6, IP 67
Operating Temperature	40° to 185°F (-40° to 85°C)
Vibration	. up to 10 G's to 2000 Hz maximum

#### Outline Drawing



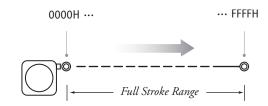
# PT8DN



The PT8DN, using a high cycle plastic-hybrid potentiometer, communicates via DeviceNET protocol with programmable controllers in factories and harsh environments requiring linear position measurements in ranges up to 60".

As a member of Celesco's innovative family of NEMA 4 rated cable-extension transducers, the PT8DN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.

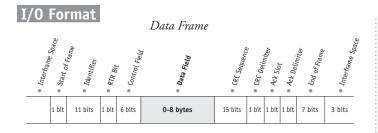
## Output Signal



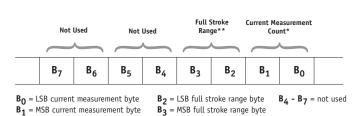
Celesco Transducer Products, Inc. 20630 Plummer Street • Chatsworth, CA 91311 tel: 800.423.5483 • +1.818.701.2750 • fax: +1.818.701.2799

tolerances are  $\pm 0.02$  in.  $[\pm 0, \overset{\circ}{5}$  mm] unless otherwise noted





## Data Field



#### \*Current Measurement Count

The **C**urrent **M**easurement **C**ount (**CMC**) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes ( $B_0$  and  $B_1$ ) of the data field.  $B_0$  is the LSB (least significant byte) and  $B_1$  is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

#### \*\*Full Stroke Range

The Full Stroke Range (FSR) is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes  $(B_2 \text{ and } B_3)$  of the data field.

 $\mbox{B}_2$  is the LSB (least significant byte) and  $\mbox{B}_3$  is the MSB (most significant byte).

This value is expressed in inches.

#### Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

#### Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\begin{array}{c} \text{CMC} \\ \hline 65,535 \end{array}\right)$$
 X FSR

Example:

If the full stroke range is **30 inches** and the current position is **OFF2 Hex** (4082 Decimal) then,

$$\left(\frac{4082}{65,535}\right)$$
 X 30.00 inches = 1.87 inches

#### Address Setting (Node ID), Baud Rate and Bus Termination Settings

#### Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number  $\mathbf{1}$  (=  $2^{0}$ ) and ending with switch number  $\mathbf{6}$  (=  $2^{5}$ ).

<b>DIP-1</b> (20)	<b>DIP-2</b> (2 <sup>1</sup> )	<b>DIP-3</b> (2 <sup>2</sup> )	<b>DIP-4</b> (2 <sup>3</sup> )	<b>DIP-5</b> (2 <sup>4</sup> )	<b>DIP-6</b> (2 <sup>5</sup> )	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
•••	•••	•••	•••	•••	•••	•••
1	1	1	1	1	1	63



#### **Baud Rate**

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

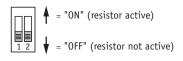
The baud rate can be set using switches **7** & **8** on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

DIP-7	DIP-8	baud rate			
0	0	125k			
1	0	250k			
0	1	500k			
1	1	125k			
↑ = "0" 12343078					

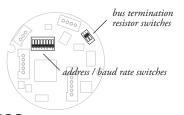
#### **Bus Termination**

The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.

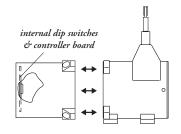
The bus termination resistor is activated setting switches 1 & 2 on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.



### **DeviceNET Controller Board and DIP Switch Location**

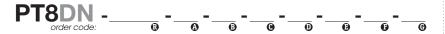


to gain access to the controller board, remove four Allen-Head Screws and remove rear cover



## Ordering Information:

## Model Number:



6 g

Sample Model Number:

PT8DN - 50 - AL - N34 - T1 - CG - 500 - TR - SC5

50 inches nange: enclosure

.034 nylon-coated stainless

measuring cable:measuring cable tension:cable guide: standard standard **6** baud rate: 500 k bits/sec.

terminating resistor:
electrical connection: yes 5-meter cordset with straight plug

## Full Stroke Ranae:

<b>®</b> order code:	2	5	10	15	20	25	30	40	50	60
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50	60
accuracy (% of f.s.):	0.25%	0.25%	0.15%	0.15%	0.15%	0.15%	0.15%	0.10%	0.10%	0.10%
potentiometer cycle life*:	2.5 x 10 <sup>6</sup>	2.5 x 10 <sup>6</sup>	5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	2.5 x 10 <sup>5</sup>	$2.5 \times 10^5$				

<sup>\*-1</sup> cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

## **Enclosure Material:**

SS 316 A order code: powder-painted aluminum 303 stainless steel 316 stainless steel

# **Measuring Cable:**

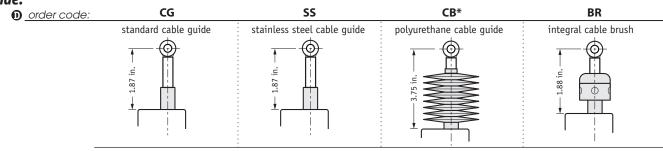
**N34 S47** V62 **B** order code: Ø.062-inch thermoplastic Ø.034-inch nylon-coated stainless steel Ø.047-inch stainless steel available in all ranges 5, 15, 20, 25, 30-inch ranges only all ranges up to 30 inches only

# Measurina Cable Tension:

stainless steel enclosure:

	<b>6</b> <u>order code:</u>	T1		T2		Т3
		standard tension		medium tension		high tension
	2, 10-inch:	39 oz.		65 oz.		116 oz.
full stroke range	15-inch:	26 oz.		43 oz.		77 oz.
cable tension	20, 40-inch:	20 oz.		33 oz.		60 oz.
specifications	5, 25, 50-inch:	16 oz.		26 oz.		47 oz.
	30, 60-inch:	13 oz.		22 oz.		40 oz.
						tension tolerance: ± 30%
		maximum acceleration		maximum acceleration		maximum acceleration
a	aluminum enclosure:	15 g	:	25 g	:	40 g

## Cable Guide:



12 g

\*note: all ranges up to 25 inches only

18 g

# PT8DN • Cable-Extension Transducer: DeviceNET®

## Ordering Information (cont.)

# **Baud Rate:**

nder code:	125	250	500	
_	125 kbaud	250 kbaud	500 kbaud	

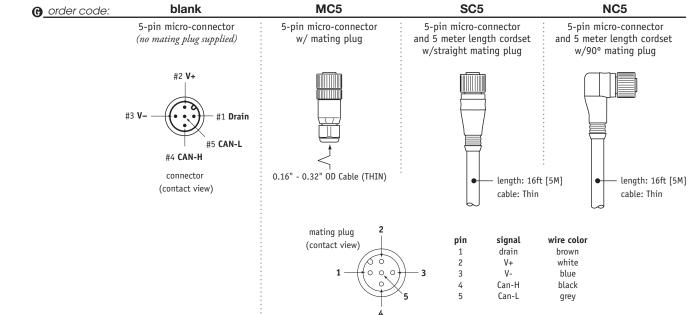
# **Terminating Resistor:**

order code: TR NR

terminating resistor

no terminating resistor

## **Electrical Connection:**



北京赛斯维测控技术有限公司 北京市朝阳区望京西路48号

金隅国际C座1002

电话: +86 010 8477 5646 传真: +86 010 5894 9029 邮箱: <u>sales@sensorway.cn</u> http://www.sensorway.cn

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